

Available online at www.sciencedirect.com

ScienceDirect



Procedia Manufacturing 00 (2018) 000-000

www.elsevier.com/locate/procedia

## 16th Global Conference on Sustainable Manufacturing to be held in Lexington Kentucky, USA on 2nd – 4th October, 2018. Presented by Technische Universität Berlin (TUB) and University of Kentucky (UK)

## Simulation-based analysis of energy flexible factories in a regional energy supply system

## Stefan Rotha\*, Markus Thimmelb, Jasmin Fischera, Michael Schöpfb, Eric Unterbergera, Stefan Braunreuthera,c, Hans Ulrich Buhlb, Gunther Reinharta

<sup>a</sup>Fraunhofer Research Institution for Casting, Composite and Processing Technology IGCV, Am Technologiezetrum, 86159 Augsburg, Germany <sup>b</sup>Project Group Business and Information Systems Engineering of the Fraunhofer FIT, 86159 Augsburg, Germany <sup>c</sup>University of Applied Science, Mechanical and Process Engineering, An der Hochschule 1, 86161 Augsburg, Germany

## Abstract

In a decentralized and renewable energy system, reliable and economical solutions are necessary to adjust power demand to a volatile power supply by photovoltaic and wind energy plants. A high potential for the balancing of short and medium-term power supply fluctuations is seen in energy flexible factories. To leverage this potential, monetary incentives and technological enablers have to be developed. Apart from that, the ecological and social aspects of energy flexible factories have to be considered in transdisciplinary research, to achieve a broad public acceptance. To assess the complex interrelations between the technical, political, legal and social sector, a clear and accessible base for discussions is necessary. This paper presents an approach for a simulation based-analysis of energy flexible factories with focus on high applicability and comprehensibility for stakeholders from different disciplines. This paper presents the general structure of the simulation model including the operation module for the energy flexible region Augsburg.

© 2018 The Authors. Published by Elsevier Ltd.

This is an open access article under the CC BY-NC-ND license (https://creativecommons.org/licenses/by-nc-nd/4.0/) Peer-review under responsibility of the scientific committee of the 16th Global Conference on Sustainable Manufacturing (GCSM)

Keywords: energy flexibility; production processes; energy oriented simulation; load profiles; model region; transdisciplinary resarch

\* Corresponding author. Tel.: +49-821-90678-168; fax: +49-821-90678-199 *E-mail address:* stefan.roth@igcv.fraunhofer.de

This is an open access article under the CC BY-NC-ND license (https://creativecommons.org/licenses/by-nc-nd/4.0/)

Peer-review under responsibility of the scientific committee of the 16th Global Conference on Sustainable Manufacturing (GCSM)

<sup>2351-9789 © 2018</sup> The Authors. Published by Elsevier Ltd.